

# Machinist Harmonized Level 1

## ACRONYMS AND ABBREVIATIONS

TERM	MEANING
ANSI	American National Standards Institute
HSS	high-speed steel
RPM	revolutions per minute
SFPM	surface feet per minute
SHCS	socket-head cap screw
SMM	surface metres per minute
UNC	unified national coarse
WHMIS	Workplace Hazardous Materials Information System

**NOTE**

Do **not** bring this document to your exam.  
These acronyms and abbreviations will be included in the exam reference materials.